

# Work Order ID 103827

\*103827\*

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June-28-13 3:03:24 PM

Item ID: D4793-1

Accept

\*N900040100\*

Setup Start \*NS1\*

Revision ID:

Stop \*NS2\*

Item Name: Handle Plate

Start Date: 6/28/13 Start Qty: 4.00

\*4\*

Cust Item ID:

Required Date: 7/02/13 Req'd Qty: 4.00

\*4\*

Customer:

Reference:

Approvals: Process Plan: U Date: \_\_\_\_\_ Tooling: \_\_\_\_\_ Date: \_\_\_\_\_

Run Start \*NR1\*

QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_

Stop \*NR2\*

| Sequence ID/<br>Work Center ID | Operation<br>Description | Set Up/<br>Run Hours | Tool ID | Tool # | Plan<br>Code | Accept<br>Qty | Reject<br>Qty | Reject<br>Number | Insp.<br>Stamp |
|--------------------------------|--------------------------|----------------------|---------|--------|--------------|---------------|---------------|------------------|----------------|
|--------------------------------|--------------------------|----------------------|---------|--------|--------------|---------------|---------------|------------------|----------------|

| Draw Nbr | Revision Nbr |
|----------|--------------|
|----------|--------------|

|       |   |
|-------|---|
| D4793 | A |
|-------|---|

100

0.00

\*100\*

Waterjet

Memo

0.00

FLOW CNC Waterjet

Cut as per dwg D4793

Prog Rev: A

Dwg Rev: A

Deburr as required

9 0 A  
13.06.29

110

QC2- Inspect parts off machine FAI/FAIB

0.00

\*110\*

QC

Memo

0.00

Quality Control

9 0 A  
13.06.29

Work Order ID 103827

\*103827\*

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June-28-13 3:03:24 PM

Item ID: D4793-1      Accept      \*N900040100\*      Setup Start \*NS1\*  
Revision ID:      Stop \*NS2\*  
Item Name: Handle Plate  
Start Date: 6/28/13      Start Qty: 4.00      \*4\*      Cust Item ID:  
Required Date: 7/02/13      Req'd Qty: 4.00      \*4\*      Customer:  
Reference:

Approvals:      Process Plan:      Date:      Tooling:      Date:      Run Start \*NR1\*  
QC:      Date:      SPC (Y/N):      Date:      Stop \*NR2\*

| Sequence ID/<br>Work Center ID | Operation<br>Description | Set Up/<br>Run Hours | Tool ID | Tool # | Plan<br>Code | Accept<br>Qty | Reject<br>Qty | Reject<br>Number | Insp.<br>Stamp |
|--------------------------------|--------------------------|----------------------|---------|--------|--------------|---------------|---------------|------------------|----------------|
|--------------------------------|--------------------------|----------------------|---------|--------|--------------|---------------|---------------|------------------|----------------|

120      QC8- Inspect parts - second check      0.00

\*120\*

QC

Memo

Quality Control

140      Identify as per dwg & Stock Location: ST123      0.00

\*140\*

Packaging

Memo

Packaging

150      QC21- Final Inspection - Work Order Release      0.00

\*150\*

QC

Memo

Quality Control

⑨ ~~13-07-02~~ 13-07-02 / DAS 09 9-839      13-07-03 *JP*13/7/4 *JP**MF*  
13-7-04



# Picklist Print

June-28-13 3:03:23 PM

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Work Order ID: 103827  
Parent Item: D4793-1  
Parent Item Name: Handle Plate

Start Date: 6/28/13

Required Date: 7/02/13

Start Qty: 4.00

Required Qty: 4.00

Comments: IPP REV:A 13.06.17 NEW ISSUE DD VERF:JLM

| Component Item ID/<br>Item Name  | Replacement<br>Item ID | Mfg/<br>Purch | Bin<br>Item | Primary<br>Location | Last<br>Location | Route<br>Seq ID | Unit of<br>Measure | Qty on<br>Hand | Qty per Kit | Total<br>Qty | Qty<br>Issued | Date<br>Issued | Status |
|----------------------------------|------------------------|---------------|-------------|---------------------|------------------|-----------------|--------------------|----------------|-------------|--------------|---------------|----------------|--------|
| M304SH1GA<br>304/316 0.125 Sheet |                        | Purchased     | No          |                     |                  | 100             | sf                 | 304.5933       | 0.0187      | 0.0787368    |               | 13.06.29       |        |

Location

Loc Qty

Loc Code

MAT020

304.5932632

122521

19.1432632

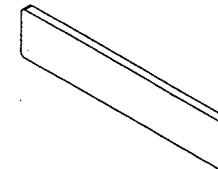
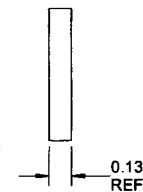
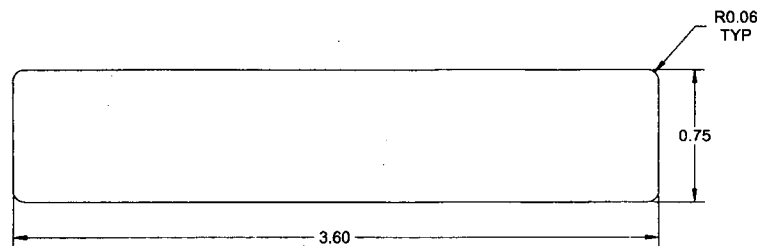
124445

111.44

M126075

174.01

0.08



# D4793-1 HANDLE PLATE

**RELEASED**  
2013 -06- 12  
*WP*

## **NOTES:**

- 1) MATERIAL: 304/316 STAINLESS STEEL SHEET ANNEALED 2B FINISH,  
PER MIL-S-5059 OR AMS 5513/5524 OR ASTM A240 OR ASME SA240  
REF DART SPEC M304S11GA
- 2) FINISH : NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 0.10 lbs

|            |  |             |  |   |  |          |  |            |  |
|------------|--|-------------|--|---|--|----------|--|------------|--|
| A          |  | NEW ISSUE   |  | RF  |  | 13.05.24 |  |            |  |
| REV.       |  | DESCRIPTION |  |   |  | BY       |  | DATE       |  |
| DESIGN     |  | RF          |  | <b>DART AEROSPACE LTD</b><br>HAWKESBURY, ONTARIO, CANADA  |  |          |  |            |  |
| DRAWN      |  | RF          |  |   |  |          |  |            |  |
| CHECKED    |  | <i>DC</i>   |  | DRAWING NO.   |  |          |  | REV.       |  |
| MFG. APPR. |  | <i>IS</i>   |  | D4793   |  |          |  | SHEET 1 OF |  |
| APPROVED   |  | <i>IS</i>   |  | TITLE   |  |          |  | SCALE      |  |
| DE APPR.   |  | <i>IS</i>   |  | HANDLE PLATE  |  |          |  | NT         |  |
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